

Pella® Lifestyle Series WOOD



#1 performing wood window and patio door for the combination of energy, sound and value.¹

Triple-pane casement



Dual-pane casement



- **PERFORMANCE REDEFINED**

You don't have to compromise on any aspect of performance. Available performance solutions offer an unbeatable combination of energy efficiency, sound control and value.¹

- **ENERGY STAR® CERTIFIED²**

Pella products offer energy-efficient options that will meet or exceed ENERGY STAR guidelines in all 50 states. Pella Lifestyle Series products with triple-pane glass have been awarded ENERGY STAR Most Efficient Mark in 2019.

- **ENHANCED SOUND CONTROL**

Our patented, triple-pane design with Advanced Low-E glass allows for mixed glass thickness for enhanced sound dampening resulting in an average 52% noise reduction versus single-pane windows.³

- **POPULAR FEATURES AND OPTIONS**

Low-maintenance aluminum-clad exteriors. Factory prefinish with a choice of seven stain colors, three paint colors, primed or unfinished. Several grille types and patterns and high-transparency screens are also available.

- **INTENTIONAL DESIGN FOR IMPROVED DURABILITY**

Intentional jamb/sill design helps seal the end grain of the wood and elevates it off the rough opening, reducing the potential for moisture.

- **DURABLE 3-WAY CORNER JOINT**

Three-way corner joints are made up of mortise-and-tenon, metal fasteners and commercial adhesive for added strength and durability.

- **LOW-MAINTENANCE EXTERIORS**

Aluminum-clad exteriors with EnduraClad® finish resists fading and chalking. It is applied in an overlapping fashion for exceptional protection.

- **EXCLUSIVE WOOD PROTECTION**

Pella's exclusive EnduraGuard® wood protection is applied after the pieces have been cut and milled, but prior to final assembly. It provides advanced protection against the effects of moisture, decay, stains from mold and mildew – as well as termite damage.

- **THE BEST LIMITED LIFETIME WARRANTY⁴**

Pella Lifestyle Series products are covered by the best limited lifetime warranty in the industry for wood windows and patio doors.⁴

- **TESTING BEYOND REQUIREMENTS**

At Pella, our products are tested beyond requirements to help ensure they have long-lasting performance and reduce call-backs for you.

AVAILABLE IN THESE WINDOW & PATIO DOOR STYLES:⁵



PRODUCT SPECIFICATIONS

WINDOW & PATIO DOOR STYLES	MIN. WIDTH	MIN. HEIGHT	MAX. WIDTH	MAX. HEIGHT	PERFORMANCE CLASS AND GRADE	PERFORMANCE VALUES		
						U-FACTOR	SHGC	STC
AWNING DUAL-PANE VENT	17"	17"	53"	29"	LC50	0.26-0.34	0.19-0.51	25-28
AWNING TRIPLE-PANE VENT	21"	17"	59"	59"	LC25-CW50	0.20-0.25	0.17-0.46	31-37
CASEMENT DUAL-PANE VENT	17"	17"	35"	73"	LC30-LC50	0.25-0.34	0.19-0.51	25-31
CASEMENT TRIPLE-PANE VENT	17"	17"	35"	73"	R20-CW50	0.20-0.25	0.17-0.46	31-37
FIXED CASEMENT DUAL-PANE	17"	14"	59"	73"	LC45-LC50	0.24-0.34	0.21-0.51	29-32
FIXED CASEMENT TRIPLE-PANE	17"	14"	59"	73"	R20-CW50	0.19-0.24	0.17-0.46	33-37
DOUBLE-HUNG DUAL-PANE VENT	21"	35"	41.5"	77"	LC30-LC50	0.26-0.33	0.20-0.56	27-31
HINGED PATIO DOOR DUAL-PANE SINGLE-DOOR	30"	80"	38"	96"	LC50	0.25-0.29	0.18-0.48	31
HINGED PATIO DOOR TRIPLE-PANE SINGLE-DOOR	26"	80"	96"	96"	LC55	0.22-0.26	0.14-0.38	34-36
HINGED PATIO DOOR DUAL-PANE DOUBLE-DOOR	60"	80"	75"	96"	LC50	0.25-0.29	0.18-0.48	30-32
HINGED PATIO DOOR TRIPLE-PANE DOUBLE-DOOR	50"	80"	75"	96"	LC55	0.22-0.26	0.14-0.38	34-36
SLIDING PATIO DOOR DUAL-PANE SINGLE-DOOR FIXED (O)	31"	80"	49"	96"	CW50	0.26-0.31	0.18-0.50	27
SLIDING PATIO DOOR TRIPLE-PANE SINGLE-DOOR FIXED (O)	31"	80"	49"	96"	CW60	0.21-0.27	0.17-0.45	33-36
SLIDING PATIO DOOR DUAL-PANE DOUBLE-DOOR VENT (OX OR XO)	60"	80"	96"	96"	R20-LC50	0.26-0.31	0.18-0.50	29-32
SLIDING PATIO DOOR TRIPLE-PANE DOUBLE-DOOR VENT (OX OR XO)	60"	80"	96"	96"	R25-LC60	0.21-0.27	0.17-0.45	33-36

WINDOW SIZES AVAILABLE IN 1/4" INCREMENTS
Special sizes available in triple-pane patio doors. For more information regarding performance, visit installpella.com/performance.
For more information regarding frame and installation types, visit PellaADM.com.

WINDOW HARDWARE

ESSENTIAL COLLECTION Our most popular design with finishes to suit every style.



FOLD-AWAY
CRANK



CAM-ACTION
LOCK

FINISHES:

CHAMPAGNE

WHITE

BROWN

MATTE BLACK

OIL-RUBBED BRONZE

SATIN NICKEL

PATIO DOOR HARDWARE

ESSENTIAL COLLECTION Elevate your style and transform your project with elegant selections.



HINGED PATIO
DOOR HANDLE



SLIDING PATIO
DOOR HANDLE

FINISHES:

CHAMPAGNE

WHITE

BROWN

MATTE BLACK

OIL-RUBBED BRONZE

SATIN NICKEL

COLORS

PREFINISHED PINE INTERIOR COLORS

We can prefinish pine in your choice of three paint colors or seven stains. Unfinished or primed and ready-to-paint are also available.



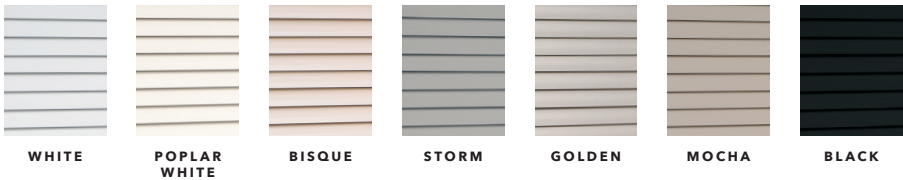
ALUMINUM-CLAD EXTERIOR COLORS

Our low-maintenance EnduraClad® exterior finish resists fading and helps protect windows and patio doors for years. Seacoast EnduraClad protective finish for coastal projects with high salt exposure is also available.



INTEGRATED BLINDS⁶

Raise blinds up for an unobstructed view or tilt to let in just the right amount of light. Our best integrated and accessible blinds are available manual or motorized with Pella® Insynctive® technology.



INTEGRATED SHADES⁶

Our best integrated fabric shades feature a white exterior fabric for a uniform look from the street. Integrated and accessible shades are available manual or motorized with Pella Insynctive technology.



INSYNCTIVE® TECHNOLOGY

Integrated wireless security sensors maintain aesthetics, streamline security installation and ensure no warranty loss is caused by post-installation drilling. Sensors are compatible with major security panel systems. For more information, go to connectpella.com.

⁶ See back cover for disclosures.

PERFORMANCE PACKAGES

PACKAGES

To make things easier, we've created performance packages that highlight what's most important to you.

Performance solutions offer an unbeatable combination of energy efficiency, sound control and value.¹ Upgrade from a dual- to a triple-pane glass design with the packages below to meet the unique needs of each room in your home.

All values below are averages compared with single-pane windows.



Pella Lifestyle Series offers products awarded ENERGY STAR® Most Efficient for 2019.²



Performance
Improved energy efficiency and sound performance.

71%
MORE ENERGY EFFICIENT⁷ + **34%**
NOISE REDUCTION³



Sound Control
Exceptional noise control for a quieter home.

52%
NOISE REDUCTION³



Energy Efficiency
Superior energy efficiency for a more comfortable home.

83%
MORE ENERGY EFFICIENT⁷



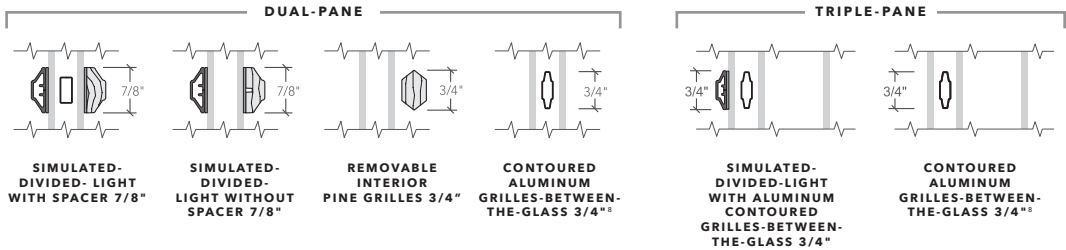
Ultimate Performance
The best combination of energy efficiency and noise control.

79%
MORE ENERGY EFFICIENT⁷ + **52%**
NOISE REDUCTION³

GRILLES

GRILLES

Choose the look of true divided light, removable roomside grilles or make cleaning easier by selecting grilles-between-the-glass.



¹ Performance solutions require upgrades to triple-pane, AdvancedComfort Low-E and mixed glass thickness. Based on comparing product quotes and published STC/OITC and U-Factor ratings of leading national wood window and patio door brands.

² Some Pella products may not meet ENERGY STAR certification in Canada. For more information, contact your local Pella sales representative or go to nrcan.gc.ca/energy/products/categories/fenestration/13739.

³ Reduction in sound based on OITC ratings of Pella Lifestyle Series windows with respective performance package compared to a single-pane wood or vinyl window with an OITC of 19. Calculated by using the sound transmission loss values in the 80 to 4000 Hz range as measured in accordance with ASTM E-90(09). Actual results may vary.

⁴ Based on comparing written limited warranties of leading national wood window and wood patio door brands. See written limited warranty for details, including exceptions and limitations, at installpella.com/warranties.

⁵ Double-hung windows available in dual-pane only.

⁶ Available with triple-pane products only.

⁷ Window energy efficiency calculated in a computer simulation using RESFEN 6.0 default parameters for a 2000 sq. foot new construction single-story home when Pella Lifestyle Series windows with the respective performance package are compared to a single-pane wood or vinyl window. The energy efficiency and actual savings will vary by location. The average window energy efficiency is based on a national average of 94 modeled cities across the country and weighting based on population. For more details see pella.com/methodology.

⁸ Appearance of exterior grille color may vary depending on the Low-E insulating glass selection.